Lecture 23

# Metal Oxide Capacitors Reading: Pierret 16.2-16.3 Notes

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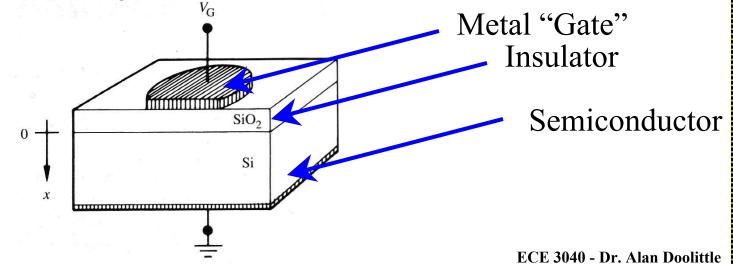
"MOS" = Metal- Oxide- Semiconductor

"MOS" actually refers to "Metal"– Silicon Dioxide – Silicon

Other material systems have similar "MIS" structures formed by Metal – Insulator – Semiconductor

The capacitor itself forms the basis of digital logic circuits, and DRAM storage units (storing charge) or can simply supply a capacitance for an analog integrated circuit. It will also be the building block for the most common transistor produced – the MOS transistor.

The substrate is normally taken to be grounded and the "Gate" electrode can be biased with a voltage,  $V_G$ 



## Key assumptions:

1) Metal is an equipotential region.

2) Oxide is a perfect insulator with zero current flow.

3) Neither oxide nor oxide-semiconductor interface have charge centers.

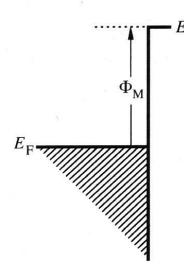
4) Semiconductor is uniformly doped.

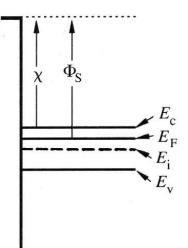
5) An ohmic contact has been established on the back side of the wafer.

6) Analysis will be one-dimensional.

7) The semiconductor is thick enough to have a quasi-neutral region (where electric field is zero and all energy bands are flat).8) Certain energy relationships exist:

 $\Phi_M = \Phi_S = \chi + (E_C - E_F)_{FB}$  (terms defined in next few slides)





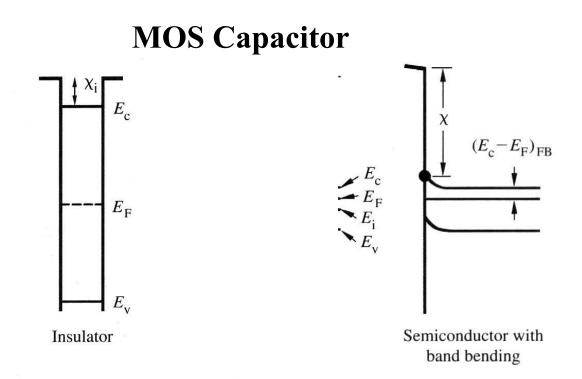
Metal Semiconductor  $E_0$  = Vacuum Energy Level. The minimum energy an electron must have to free itself from the material.

 $\Phi_{\rm M}$  = "Work function" of the metal. This is the energy difference from the fermi energy (average energy) of an electron in the metal to the vacuum energy level.

 $\Phi_{\rm S}$  = "Work function" of the semiconductor. This is the energy difference from the fermi energy (average energy) of an electron in the semiconductor to the vacuum energy level. Note that this energy depends on doping since  $E_{\rm F}$  depends on doping

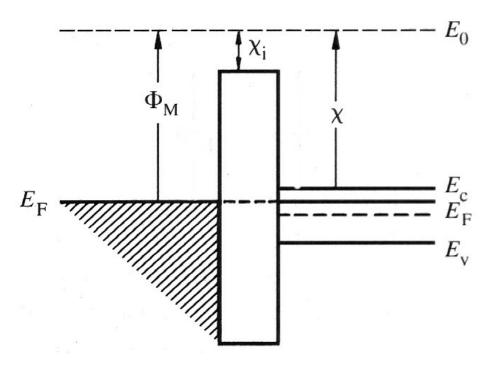
 $\chi$  = Electron Affinity of the semiconductor. This is the energy difference from the conduction band minimum in the semiconductor to the vacuum energy level. Note that this energy does NOT depend on doping

 $(E_{C} - E_{F})_{FB} = \Phi_{S} - \chi$  in the quasi-neutral region where the bands are not bent or are in "flat band" Georgia Tech ECE 3040 - Dr. Alan Doolittle



The insulator is simply a very wide bandgap, intrinsically doped semiconductor characterized by an electron affinity,  $\chi_i$ .

The semiconductor can have an electric field near the insulator that forces the energy bands to bend near the insulator-semiconductor interface.



Since the insulator prevents any current from flowing, when we bring the materials together, the fermi-energy must be flat.

Likewise, if no charges are stored on the "plates" (metal and semiconductor regions near the insulator) of the capacitor, the bands are not bent in the insulator nor semiconductor. Note the assumption of an equipotential surface in the metal simply states that a perfect conductor can not support and electric field (electrostatics).

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Charge Block Diagram:
+Q
M O
K
K

A positive voltage on the gate puts positive charge on the gate electrode. Gauss's law forces an equal negative charge to form near the semiconductor-insulator interface.

Charge separated by a distance implies an electric field across the insulator.

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Capacitor under bias

If  $V_G$  = bias voltage applied to the gate (metal).

For all  $V_G$  the Fermi level <u>*in the each layer*</u> remains flat due to zero current through the structure.

The applied bias separates the Fermi levels at the metal and semiconductor ends by  $qV_G$ 

 $E_F(metal) - E_F(semiconductor) = -qV_G$ 

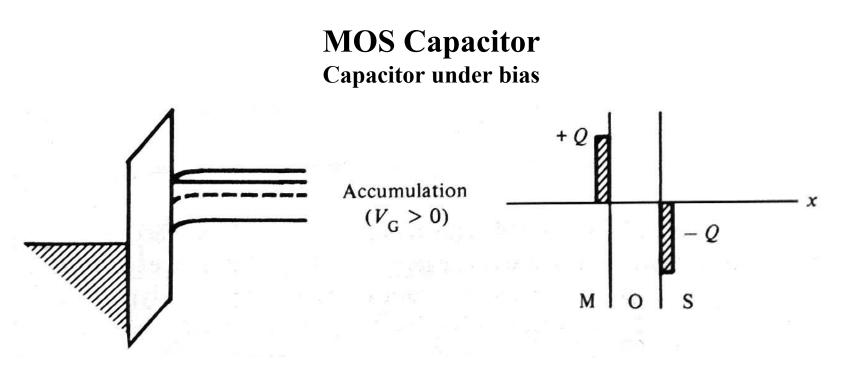
If the semiconductor is grounded (fixed at any constant potential we can call ground):

•metal side Fermi level moves downward if  $V_G > 0$ 

•metal side Fermi level moves upward if  $V_G < 0$ 

Applying Poisson's equation to the oxide, since there are no charges in the oxide,  $\frac{dE_{oxide}}{dx} = \rho = 0 \implies E_{oxide} = Cons \tan t$  $V = \int E_{oxide} dx \Rightarrow Potential \text{ varies linearly with } x$ 

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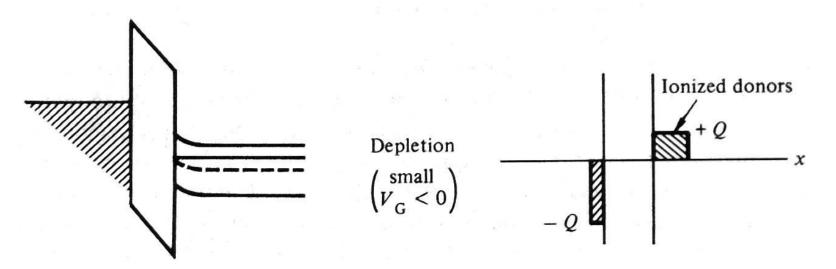


For an n-type semiconductor.

•When  $V_G > 0$  the metal fermi-energy is lowered (E=-qV), the insulator has an electric field across it that terminates almost immediately in the near perfectly conducting metal, but terminates over a finite distance in the semiconductor of "finite resistivity".

•The charge model indicates that negative charge must be created in the semiconductor near the interface. This charge is in the form of electrons. •Since  $n = n_i \exp[(E_F - E_i)/kT]$ , the electron concentration in the semiconductor near interface increases.

•This is called *accumulation* 

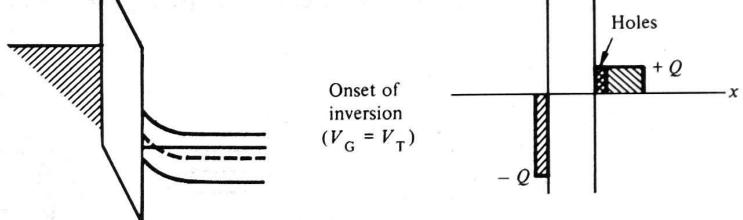


For an n-type semiconductor.

•When  $V_G < 0$  the metal fermi-energy is <u>raised</u> (E=-qV), the insulator has an electric field across it that terminates almost immediately in the near perfectly conducting metal, but terminates over a finite distance in the semiconductor of "finite resistivity".

•The charge model indicates that positive charge must be created in the semiconductor near the interface. This charge is in the form of ionized donors. •Since  $n = n_i \exp[(E_F - E_i)/kT]$ , the electron concentration in the semiconductor near interface decreases.

•This is called *depletion*.

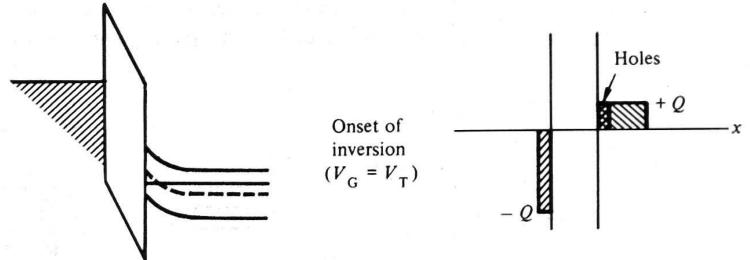


For an n-type semiconductor.

•For higher magnitudes of bias ( $V_G < 0$ ) the fermi-energy near the interface crosses-the intrinsic energy and the "type" of material swaps from n-type to p-type (only locally near the interface).

•The charge model indicates that positive charge must be created in the semiconductor near the interface. This charge is in the form of ionized donors and holes.

Inversion continued on next slide...



Inversion Continued...

•The hole concentration near the interface must equal the donor concentration. Thus,

 $p_{interface} = N_D$   $p_{interface} = n_i exp[(E_{i-INTERFACE} - E_F)/kT] = n_i exp[(E_F - E_{i-BULK})/kT]$ called *inversion* 

•This is called *inversion*.

•The onset of inversion occurs for a voltage called the *threshold voltage*  $V_T$  (not thermal voltage)

•Detailed calculations taking into account the charge distribution as a function of position in the semiconductor indicates that inversion occurs when,

$$E_{i-INTERFACE} - E_{i-BULK} = 2 (E_F - E_{i-BULK})$$

## **MOS** Capacitor **Capacitor under bias** Holes Ionized donors + 0 Strong Inversion $(V_G < V_T)$

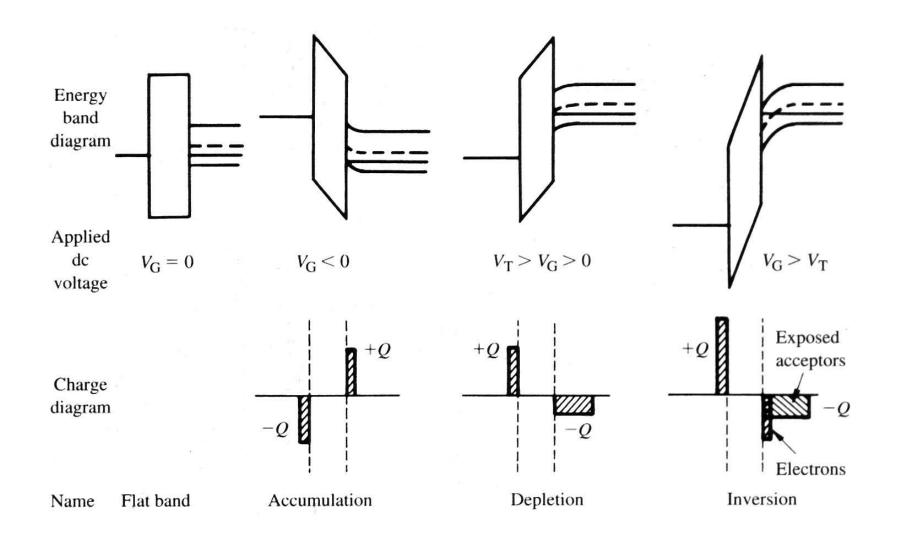
For an n-type semiconductor.

•For still higher magnitudes of bias ( $V_G < 0$ ) the hole concentration continues to increase resulting in a very high concentration of holes near the interface.

•This is known as strong inversion.

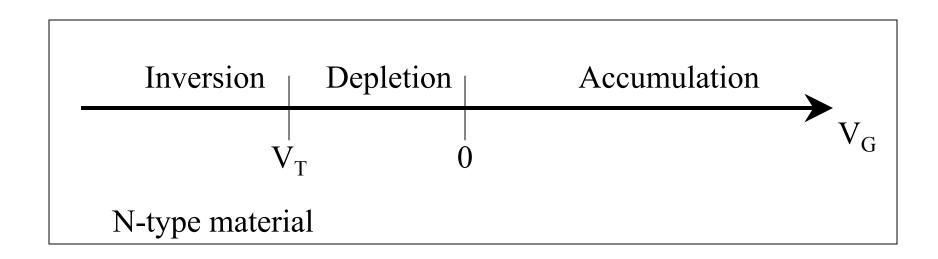
x

#### **MOS Capacitor** Capacitor under bias for <u>P-type</u> material



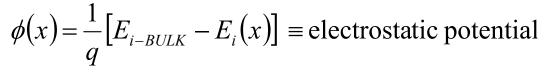
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#### **MOS Capacitor** Capacitor under bias Summary



Accumulation	Depletion	Inversion	
	) V	 / <sub>T</sub>	V <sub>G</sub>
P-type material			

Let  $\phi(x)$  = electrostatic potential inside the semiconductor at a depth x (measured from the oxide interface)

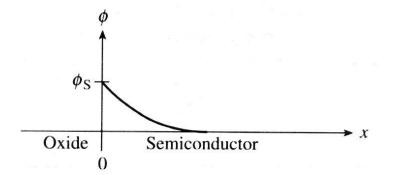


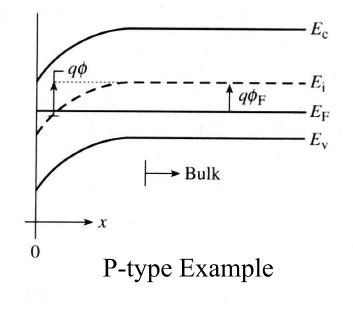
and

$$\phi_{S} = \frac{1}{q} \left[ E_{i-BULK} - E_{i-INTERFACE} \right] \equiv surface \ potential$$

along with,

$$\phi_F = \frac{1}{q} \left[ E_{i-BULK} - E_F \right]$$

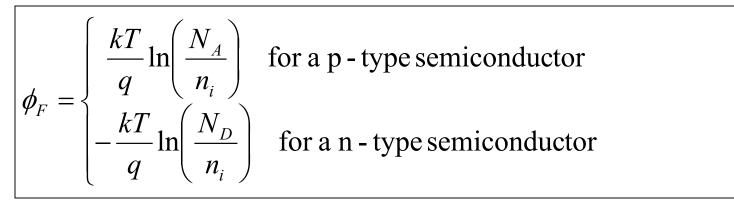




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Since,

$$\mathbf{p}_{\mathrm{BULK}} = n_i e^{\left(E_{i-BULK} - E_F\right)/kT} = N_A \quad and \quad \mathbf{n}_{\mathrm{BULK}} = n_i e^{\left(E_F - E_{i-BULK}\right)/kT} = N_D$$



Thus,

$$\phi_S = 2\phi_F$$
 at the depletion - invertion transition point,  $V_G = V_T$ 

Since the MOS-Capacitor is symmetric (equal charge on metal as is in the semiconductor) and has no charge in the oxide, we can solve for the electrostatic variables using only the semiconductor section of material.

Things to note:

- Charge due to accumulation bias and inversion bias results in a very narrow charge distribution near the interface.
- Charge due to depletion bias results in a wide "depletion width", W

Once again, if we apply the "Depletion Region Approximation" (neglect all charges but those due to ionized dopants) and assume p-type material,

 $\rho = q(p - n + N_D - N_A) \cong -qN_A$  for  $(0 \le x \le W)$  where W is the depletion width

And from Poisson's equation using a boundary condition that the electric field goes to zero at the depletion region edge,

$$\frac{dE}{dx} = \frac{-qN_A}{K_S \varepsilon_o} \implies \left| E(x) = -\frac{d\phi}{dx} = \frac{qN_A}{K_S \varepsilon_o} (W - x) \right|$$

And finally, the electrostatic potential can be found by integrating using a boundary condition that the electrostatic potential goes to zero at the depletion region edge,

$$\phi = \frac{qN_A}{2K_S\varepsilon_o} (W - x)^2$$

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The depletion width, W, can be found by noting that  $\phi = \phi_S$  at x=0

$$W = \sqrt{\frac{K_S \varepsilon_o}{q N_A} \phi_S}$$

The depletion width at the inversion-depletion transition,  $W_T$ , can be found by noting that  $2\phi_F = \phi_S$ 

$$W_T = \sqrt{\frac{K_S \varepsilon_o}{q N_A}} 2\phi_F = \sqrt{\frac{K_S \varepsilon_o 2kT}{q^2 N_A}} \ln\left(\frac{N_A}{n_i}\right)$$

NOTE: To obtain the equations for n-type substrates, we simply repeat the above procedure replacing  $N_{\rm A}$  with  $-N_{\rm D}$ 

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How is the gate voltage  $V_G$  distributed throughout the structure?

 $V_G = \phi_S + \phi_{oxide}$  (no drop in the metal)

#### From before, we said,

$$\frac{dE_{oxide}}{dx} = \rho = 0 \implies E_{oxide} = Cons \tan t = -\frac{d\phi_{oxide}}{dx}$$
$$\phi_{oxide} = \int_{-x_{oxide \ thickness}}^{0} E_{oxide} dx = (x_{oxide \ thickness}) E_{oxide}$$

But, Gauss's Law states that the electric displacement,

 $D = \varepsilon E$  must be continuous in the direction normal to the interface. Thus,

$$\frac{E_{oxide}}{E_{Semiconductor at the Interface}} = \frac{K_S \varepsilon_o}{K_{ox} \varepsilon_o} = \frac{K_S}{K_{ox}}$$

where  $K_s$  and  $K_{ox}$  are the relative dielectric constants in the semiconductor and the oxide

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Thus,

$$\phi_{oxide} = \frac{K_S}{K_{ox}} \left( x_{oxide \ thickness} \right) E_{Semiconductor \ at \ the \ Interface}$$

And using the previous expressions,

$$V_G = \phi_S + \frac{K_S}{K_{ox}} \left( x_{oxide \ thickness} \right) E_{Semiconductor \ at \ the \ Interface}$$

but using 
$$W = \sqrt{\frac{K_S \varepsilon_o}{q N_A}} \phi_s$$
 and  $E(x) = \frac{q N_A}{K_S \varepsilon_o} (W - x)$  at  $x = 0$   
 $E_{Semiconductor at the Interface} = \sqrt{\frac{2q N_A}{K_S \varepsilon_o}} \phi_s$ 

Thus,

$$V_{G} = \phi_{S} + \frac{K_{S}}{K_{ox}} \left( x_{oxide \ thickness} \right) \sqrt{\frac{2qN_{A}}{K_{S}\varepsilon_{o}}} \phi_{S} \quad \text{for } 0 \le \phi_{S} \le 2\phi_{F}$$

#### Relates the applied gate voltage to the surface potential!

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But what about in inversion and accumulation?

For inversion and accumulation we can not invoke the depletion approximation due to a significant amount of charge near the interface due to sources other than just ionized dopants (these charges are the electrons and holes).

In inversion and accumulation, the vast majority of the gate voltage is dropped across the oxide

In inversion, the depletion width remains  $\sim$  constant

Thus,  $\phi_S$  can not be much less (greater) than 0 for p-type (n-type)

Thus,  $\phi_S$  can not be much greater (less) than  $2\phi_F$  for p-type (n-type)

See discussion centered around figure 16.10 in Pierret if interested in more detail.