

aspire invent achieve



High-efficiency multijunction solar cells for Concentrator PV applications

Giovanni Flamand
IMEC

Workshop on Sustainable Energies
Technical University, Lyngby, Denmark
January 14-15 2009



Contents

- High-efficiency multijunction solar cells
- CPV system
- Commercial status and challenges

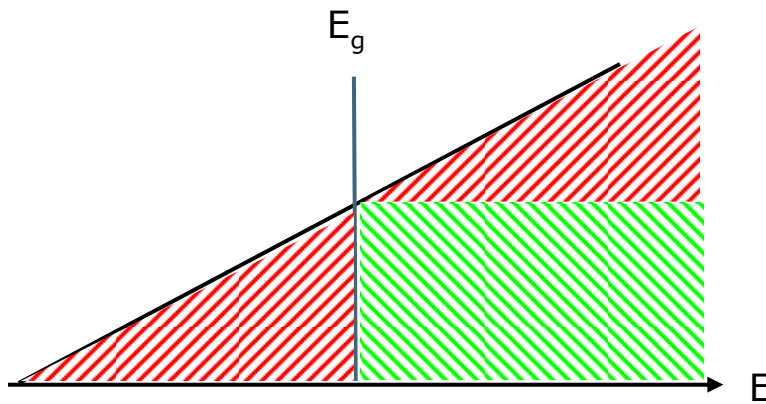
Contents

- High-efficiency multijunction solar cells
- CPV system
- Commercial status and challenges

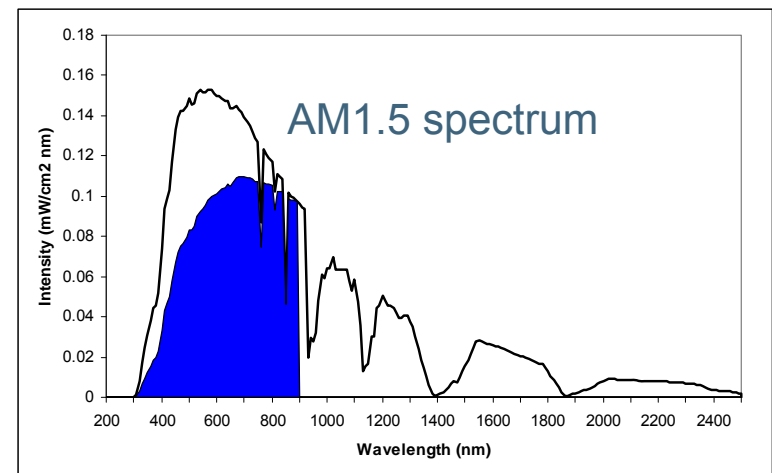
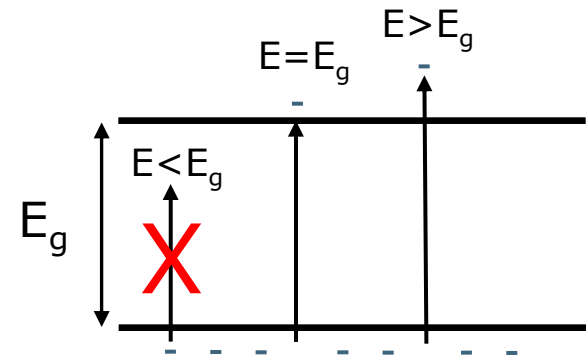
Multijunction solar cell basics

- Fundamental solar cell efficiency limits

- Incomplete absorption
- Thermalization

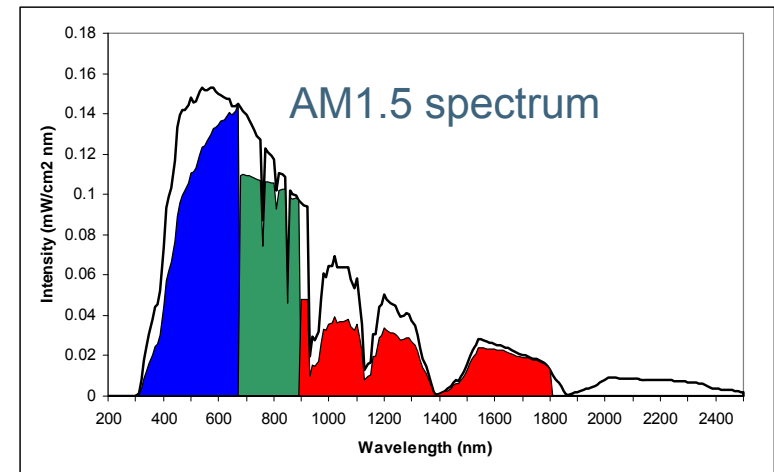
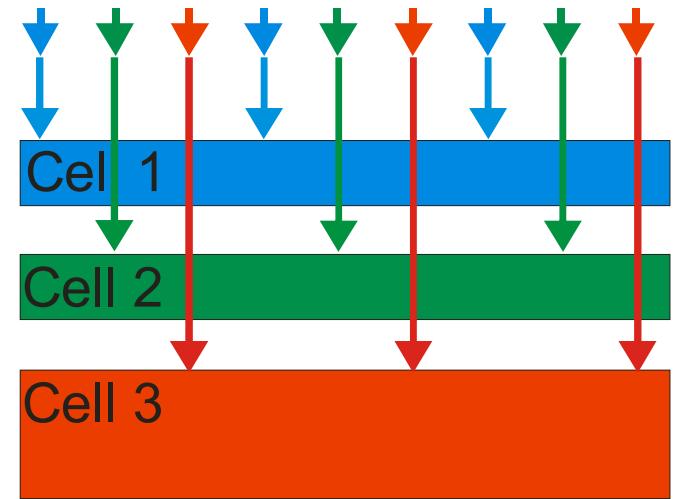
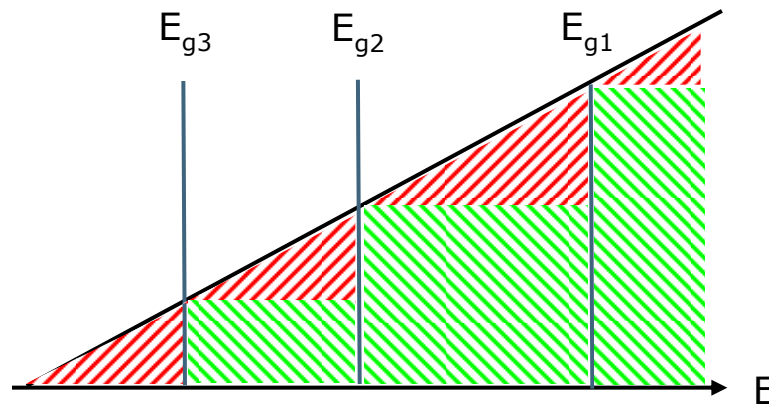


- Single-junction cell efficiency is limited to $\approx 30\%$



Multijunction solar cell basics

- Multijunction cells: combine different cells (different E_g) to minimize absorption and thermalization losses



Multijunction solar cell basics

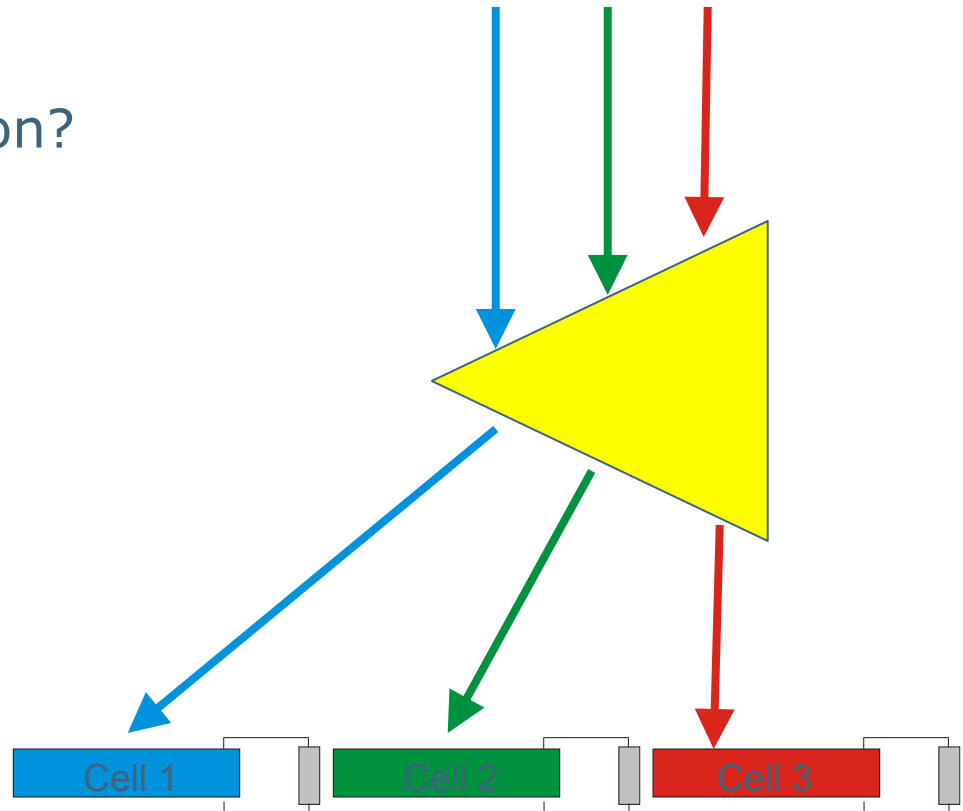
- Practical implementation?
- Spectral splitting
- Mechanical stack
- Monolithic stack

Multijunction solar cell basics

- Practical implementation?
- Spectral splitting
- Mechanical stack
- Monolithic stack

Main challenges:

- bulky
- mechanical architecture
- electrical architecture
- limited by optical system

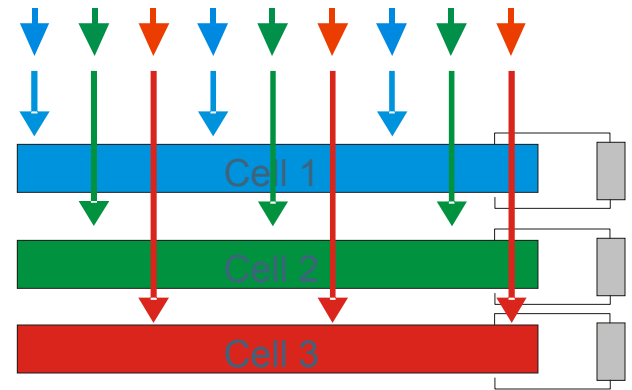


Multijunction solar cell basics

- Practical implementation?
- Spectral splitting
- Mechanical stack
- Monolithic stack

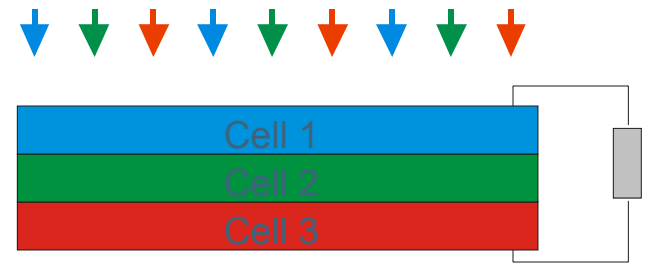
Main challenges:

- electrical architecture
- optical coupling
- interconnect/stacking complexity
- heat dissipation



Multijunction solar cell basics

- Practical implementation?
- Spectral splitting
- Mechanical stack
- Monolithic stack

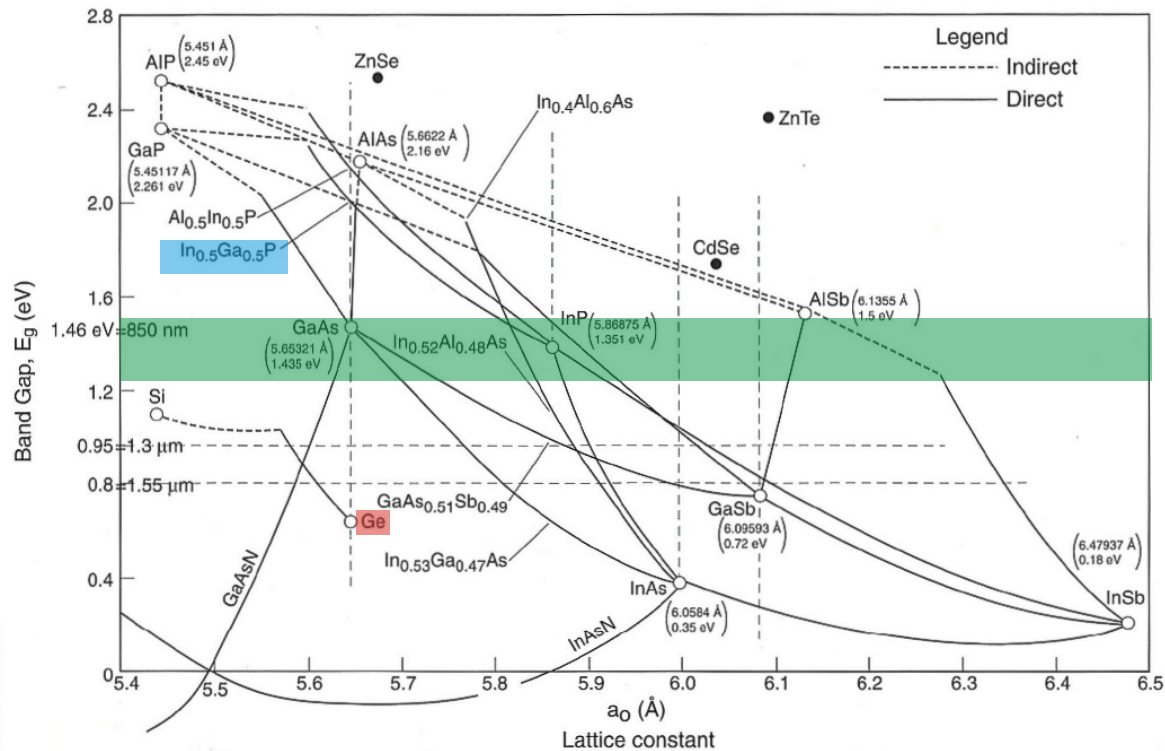


Main challenges:

- series connection
- current matching requirement
- limited choice of materials (lattice matching)

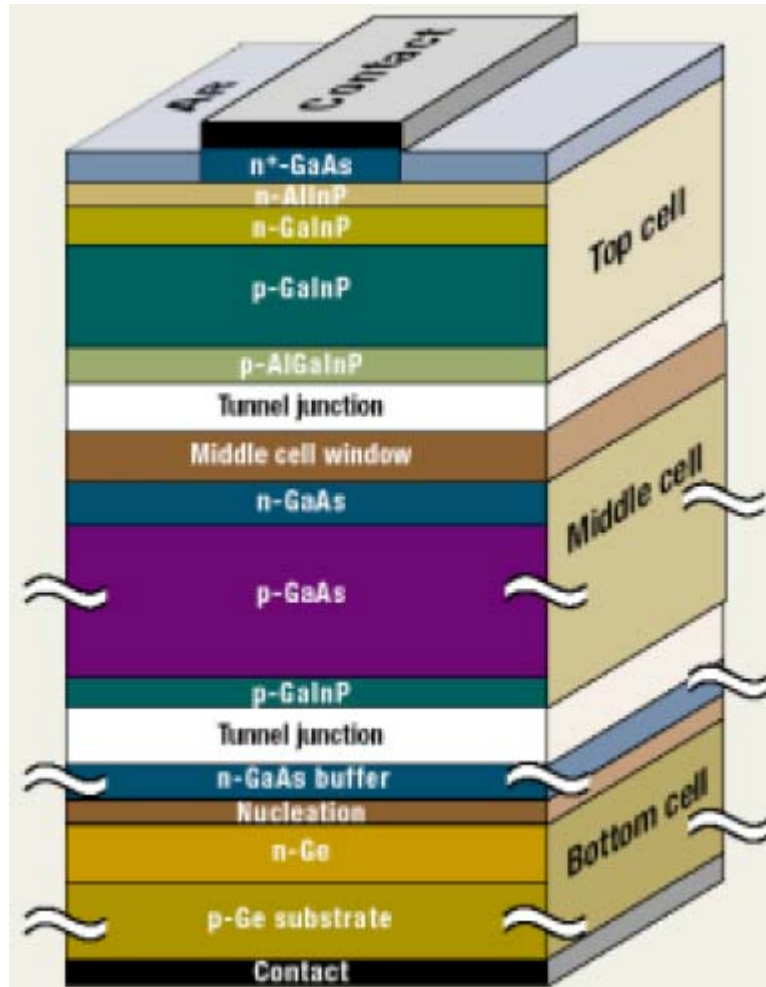
State-of-the-art

- $\text{In}_{0.5}\text{Ga}_{0.5}\text{P}/\text{GaAs}/\text{Ge}$ monolithic triple-junction



- Optimal single-junction: GaAs (25.1 %)
- Addition of lattice-matched $\text{In}_{0.5}\text{Ga}_{0.5}\text{P}$ top cell (30.3 %)
- Addition of Ge bottom cell in high-quality Ge substrate (32.0 %)

State-of-the-art



Record conversion efficiencies obtained (32% under 1 sun, 40.1% under concentration)

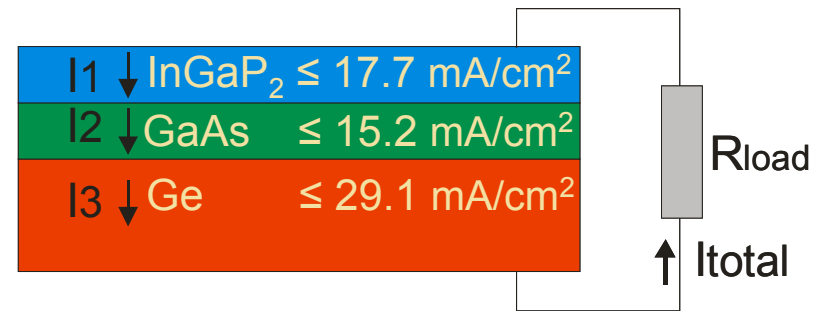
Key technologies:

- current matching of top and middle cell
- wide-gap tunnel junction
- exact lattice matching (1% Indium added in GaAs cell)
- InGaP disordering
- Ge junction formation

Further optimization of triple-junction design

- $\text{In}_{0.5}\text{Ga}_{0.5}\text{P}/\text{GaAs}/\text{Ge}$ monolithic triple-junction

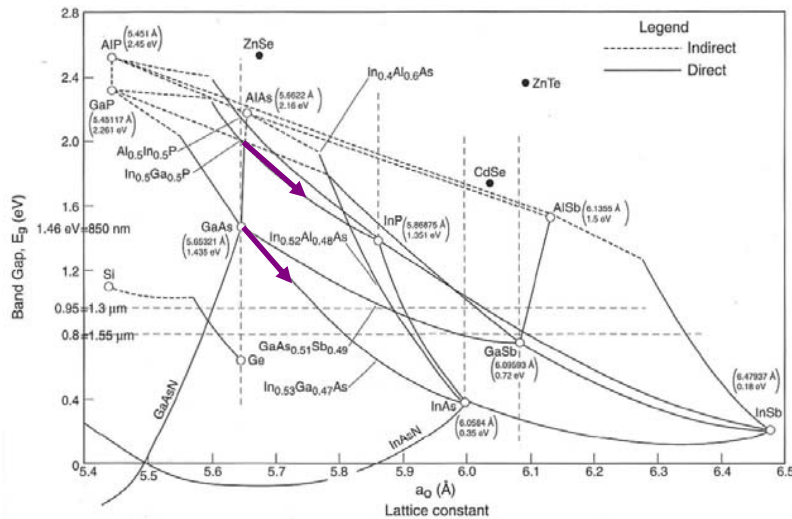
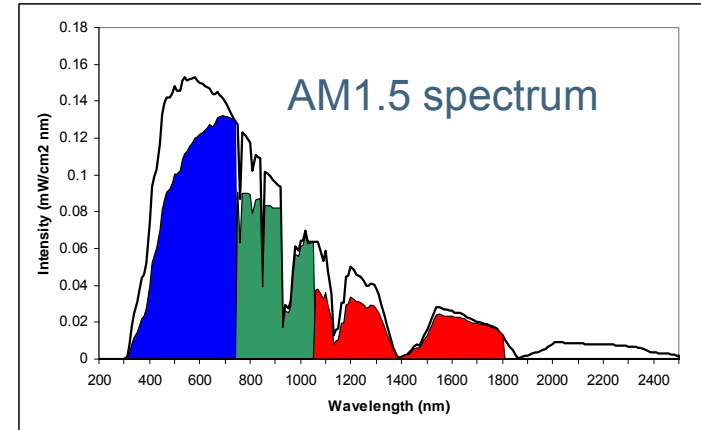
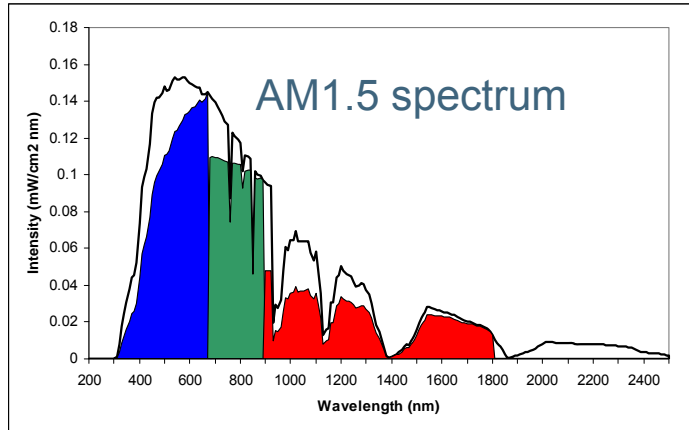
Important limitation: Ge photocurrent is used inefficiently because of current matching requirement



→ Room for improvement !

Metamorphic InGaP/InGaAs/Ge

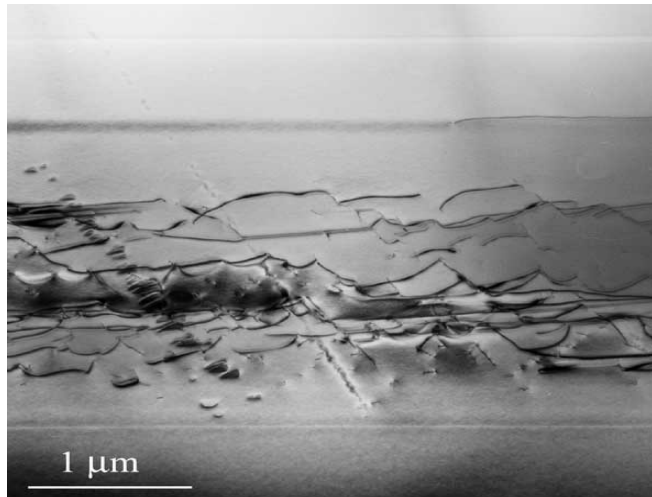
→ Decrease top and middle cell bandgap



Optimal combination: lattice matched In_{0.65}Ga_{0.35}P top and In_{0.17}Ga_{0.83}As middle cell, 1.1% lattice-mismatched to Ge bottom cell (metamorphic cell)

Metamorphic InGaP/InGaAs/Ge

Lattice-mismatch causes dislocations and subsequent recombination

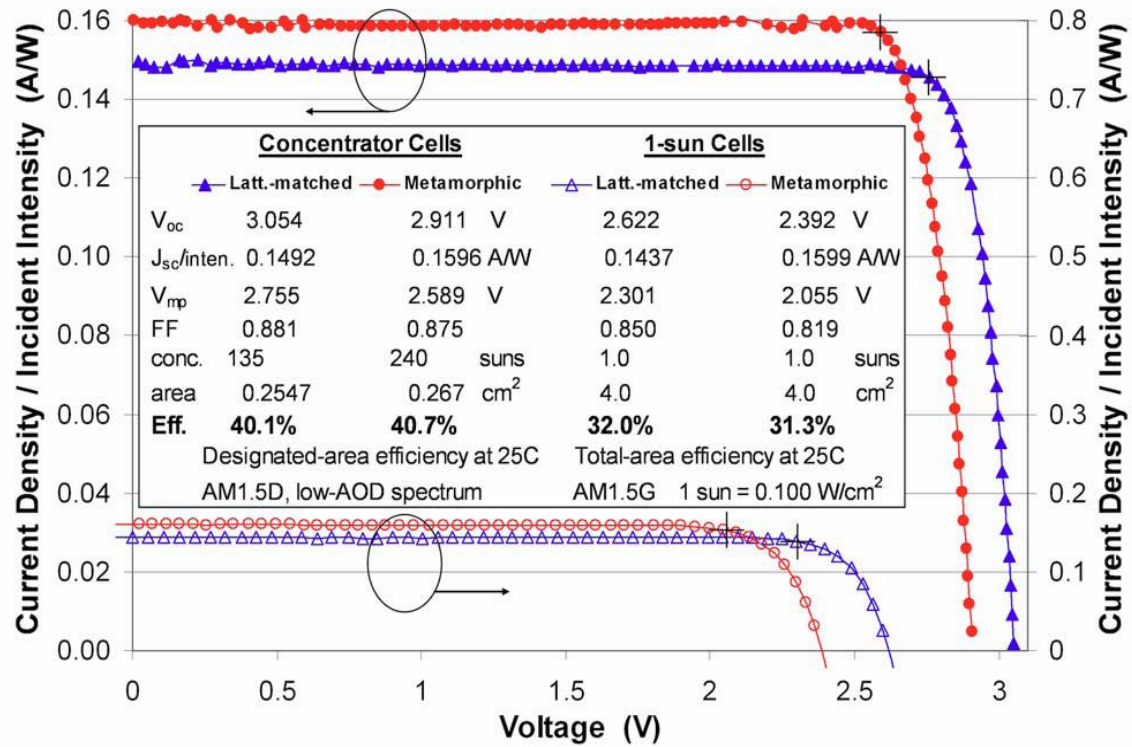


} $\text{In}_{0.15}\text{Ga}_{0.85}\text{As}$ layer
} graded buffer
} efficiently stops
} threading dislocations
} Ge substrate

Buffer structures are used to accommodate dislocations and allow growth of relaxed active layers

Metamorphic InGaP/InGaAs/Ge

Best results obtained using $\text{In}_{0.56}\text{Ga}_{0.44}\text{P}/\text{In}_{0.08}\text{Ga}_{0.92}\text{As}/\text{Ge}$ cell (0.5% MM): 40.7% at C=240

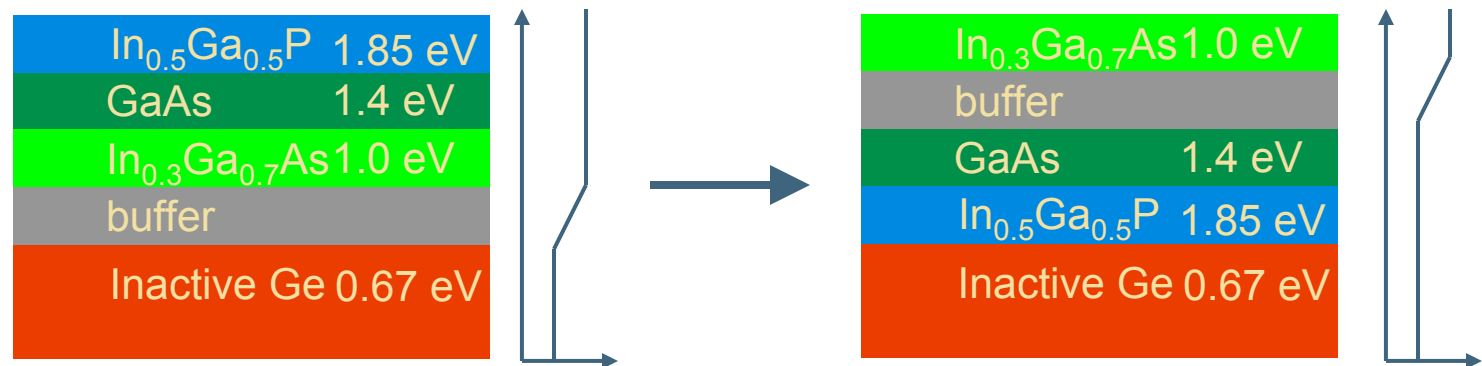


Copyright Spectrolab

Inverted metamorphic InGaP/(In)GaAs/InGaAs

Further optimization of bandgap combinations

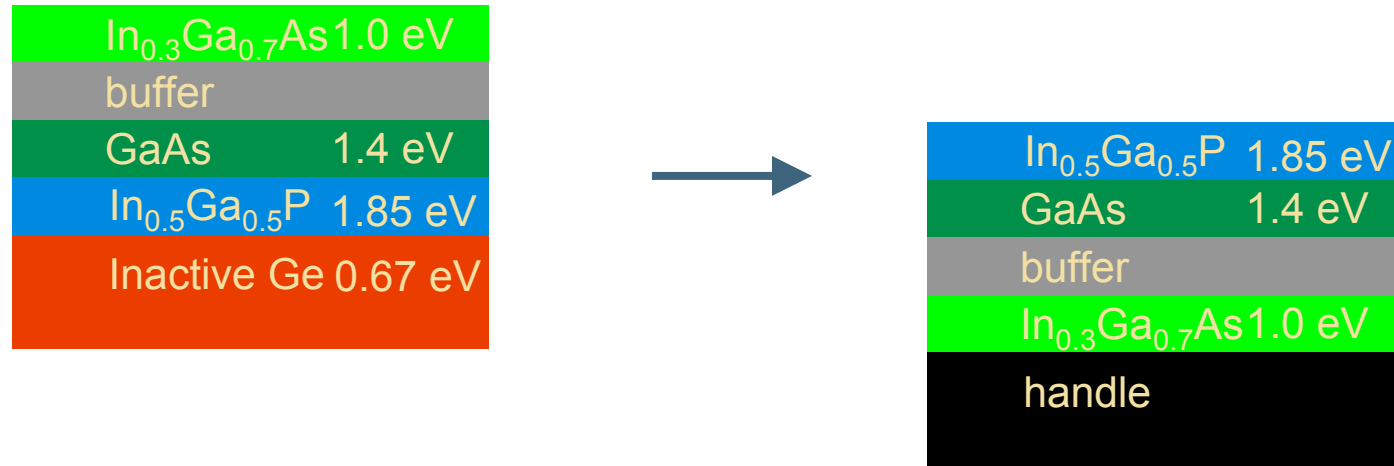
→ InGaP/GaAs/InGaAs(1 eV), or
InGaP/InGaAs(1.34eV)/InGaAs(0.9 eV) triple-junction cell



1.9% mismatch

- Dislocations degrade high bandgap cells
- Inverting the structure limits dislocations to InGaAs cell

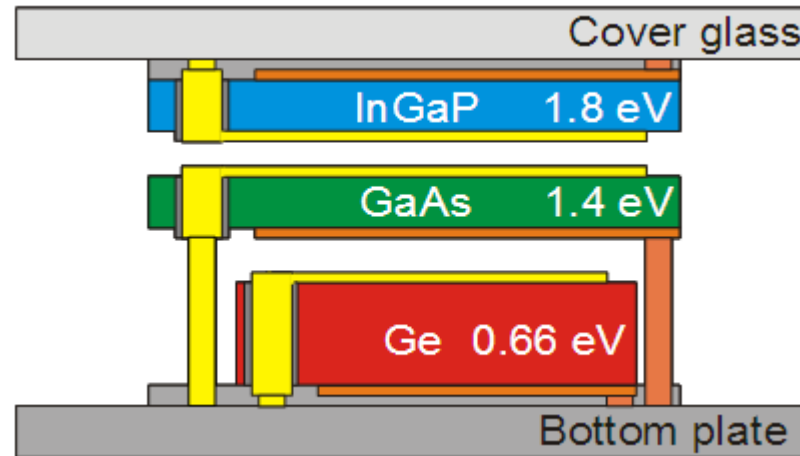
Inverted metamorphic InGaP/(In)GaAs/InGaAs



- Inverted metamorphic (IMM) has achieved record efficiencies of 33.8% (1 sun) and 40.8% (C=326)!
- Additional advantages: flexible and light-weight

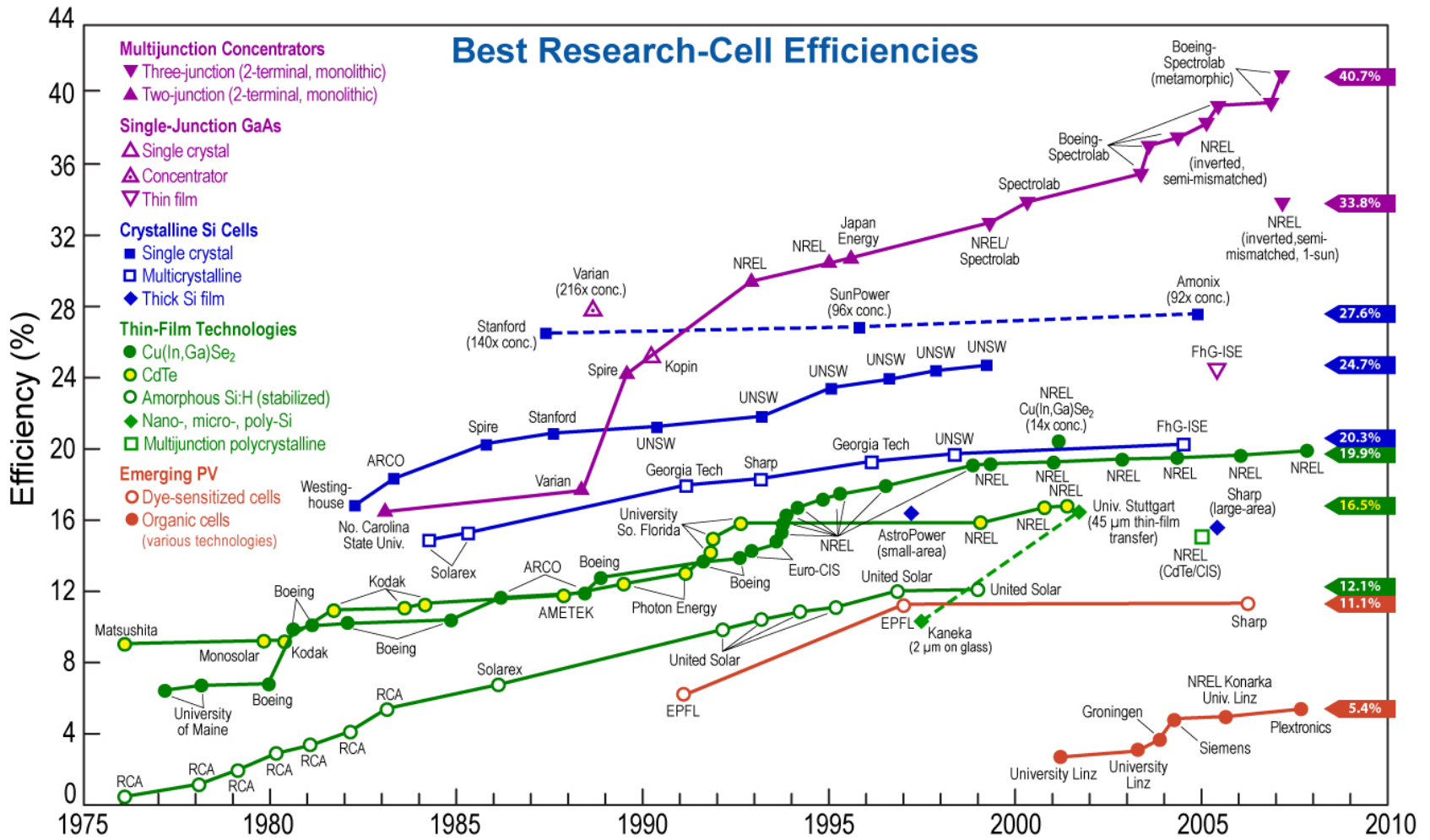
IMEC approach

- Mechanical stack using one-side contacted, thinned-down III-V cells



- Full benefit of Ge photocurrent → increased η
- Limited complexity electrical architecture
- No tunnel junctions
- Modular approach
- (re-)use of 3D-stacking technology
- Robust against spectral variations

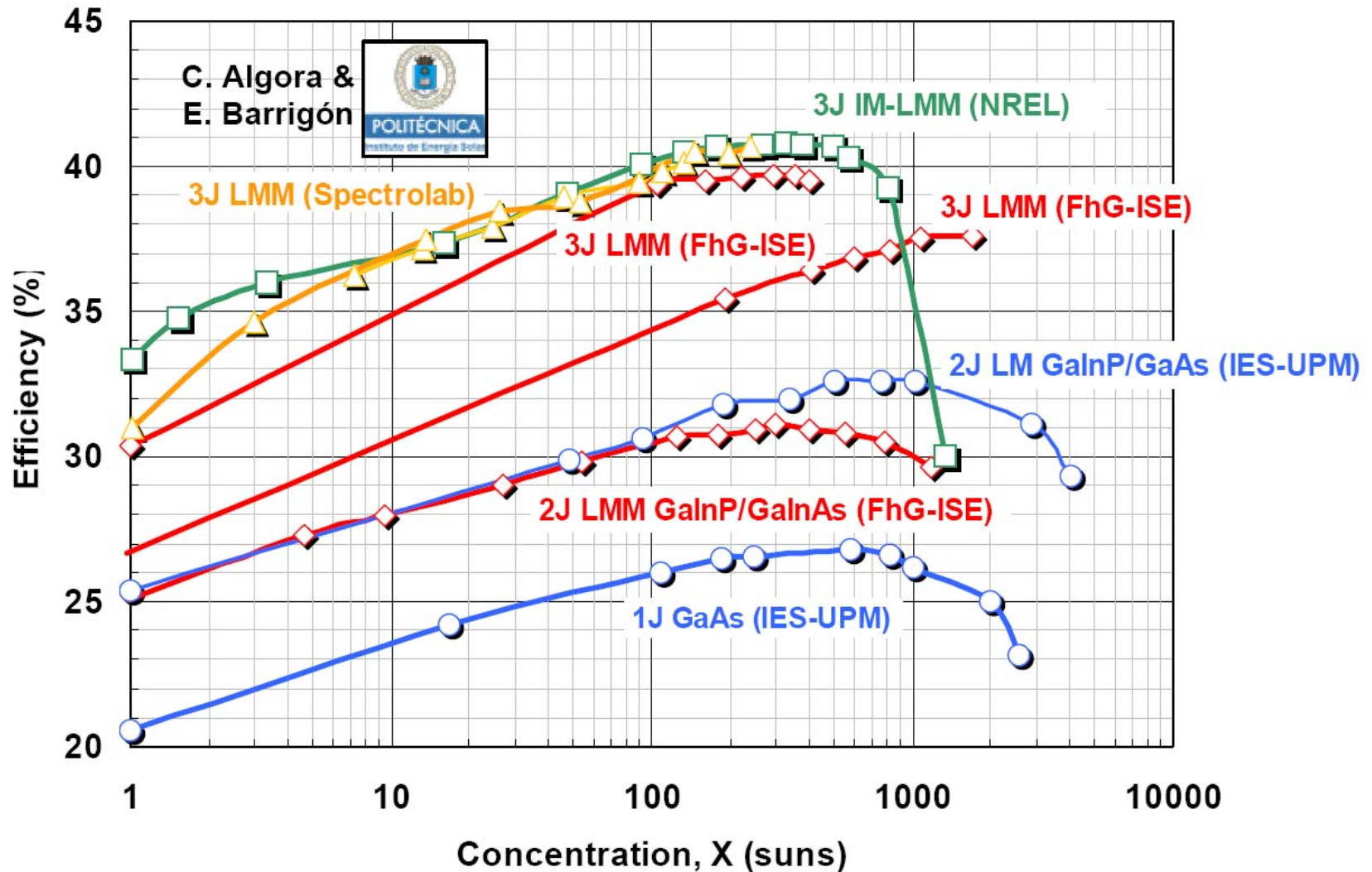
Record efficiencies



Rev. 11-07-07

Courtesy NREL

Record efficiencies



Contents

- High-efficiency multijunction solar cells
- CPV system
- Commercial status and challenges

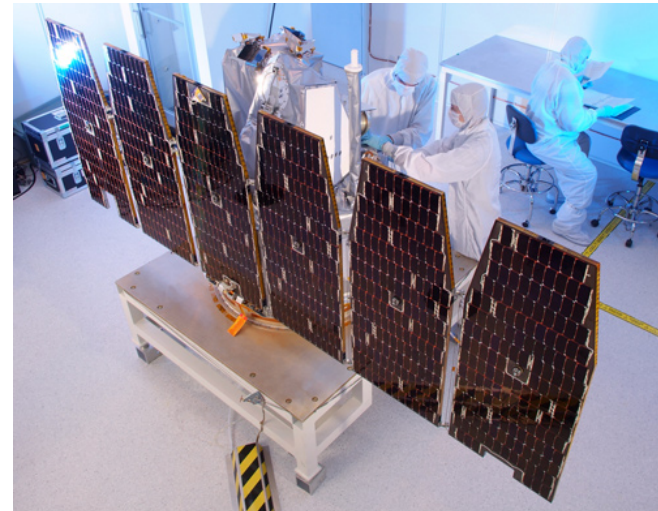
Space applications

InGaP/GaAs/Ge triple-junction cells have become the unchallenged workhorse for space applications:

- High efficiency allows for reduced solar array area.
- Further weight reduction is achieved by use of thin (140-180 μm) Ge substrates.
- Robustness to cosmic radiation results in high EOL efficiency.



Typical area $\approx 30 \text{ cm}^2$



Terrestrial applications

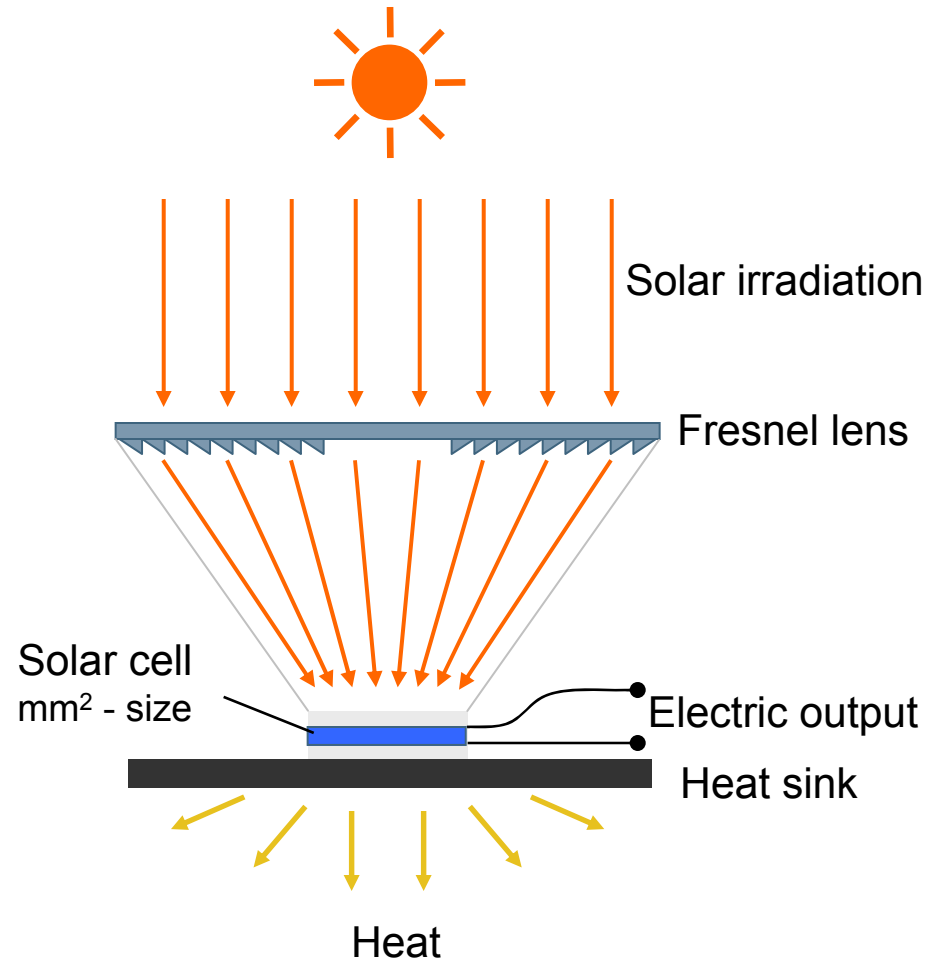
- Can this technology be brought down to earth?
- Current state-of-the-art in terrestrial photovoltaics is flat-plate Si modules, with $\eta \approx 13\%$ (15-16% at cell level) at a module cost of 2-2.5 €/W (cell cost 1-1.5 €/W).
- State-of-the-art InGaP/GaAs/Ge cell cost $\approx 200-250$ \$/W
- Solution: apply InGaP/GaAs/Ge cells in concentrator (CPV) systems.

CPV system

- Replace expensive solar cells with cheaper optical elements
- Make full use of high η offered by multijunction cells ($V_{oc} \sim \ln(J_{sc})$)
- High concentration (500-1000) effectively offsets cell cost

CPV system components:

- Solar cell
- Optics
- Tracker



CPV system: optics

Basically two options: refractive vs. reflective

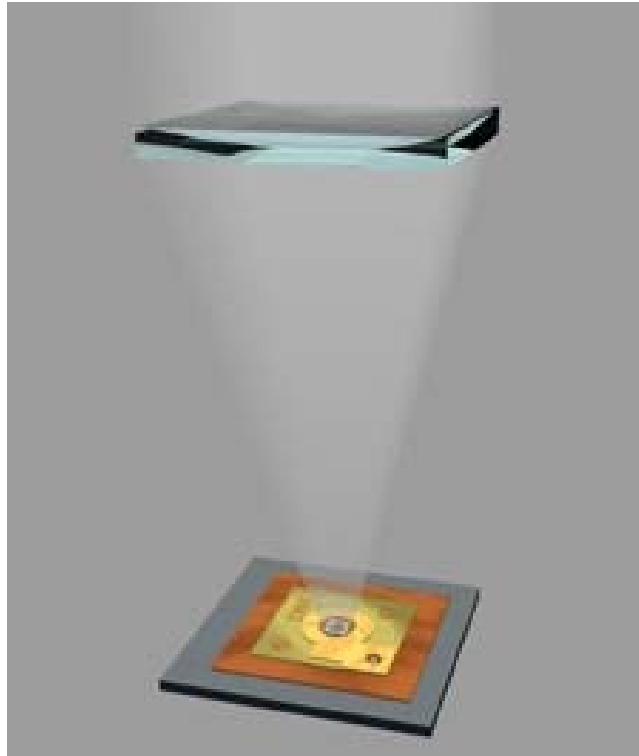


Photo Credit Concentrix Solar

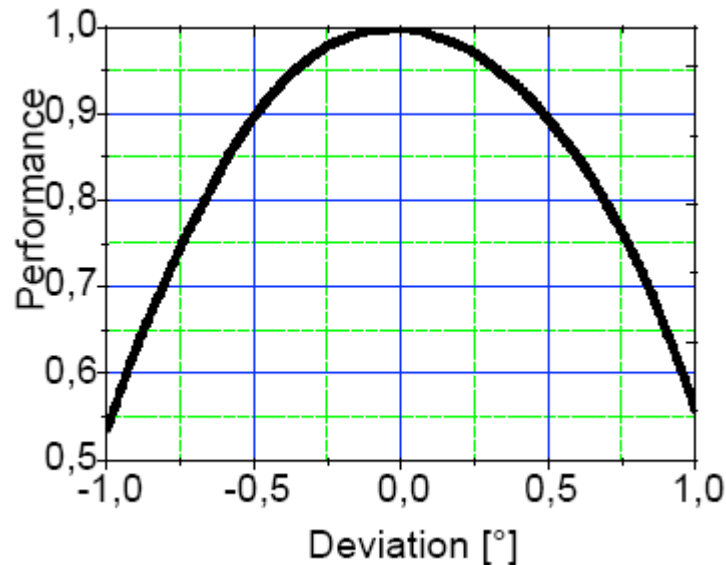


Photo Credit Solar systems

Currently, as many solutions for optic system as CPV companies around
Typical optical efficiency $\approx 85\%$

CPV system: tracker

Because of high concentration factor, CPV system needs to be pointed accurately at the sun (typical CPV acceptance angle = 0.1° - 1°)



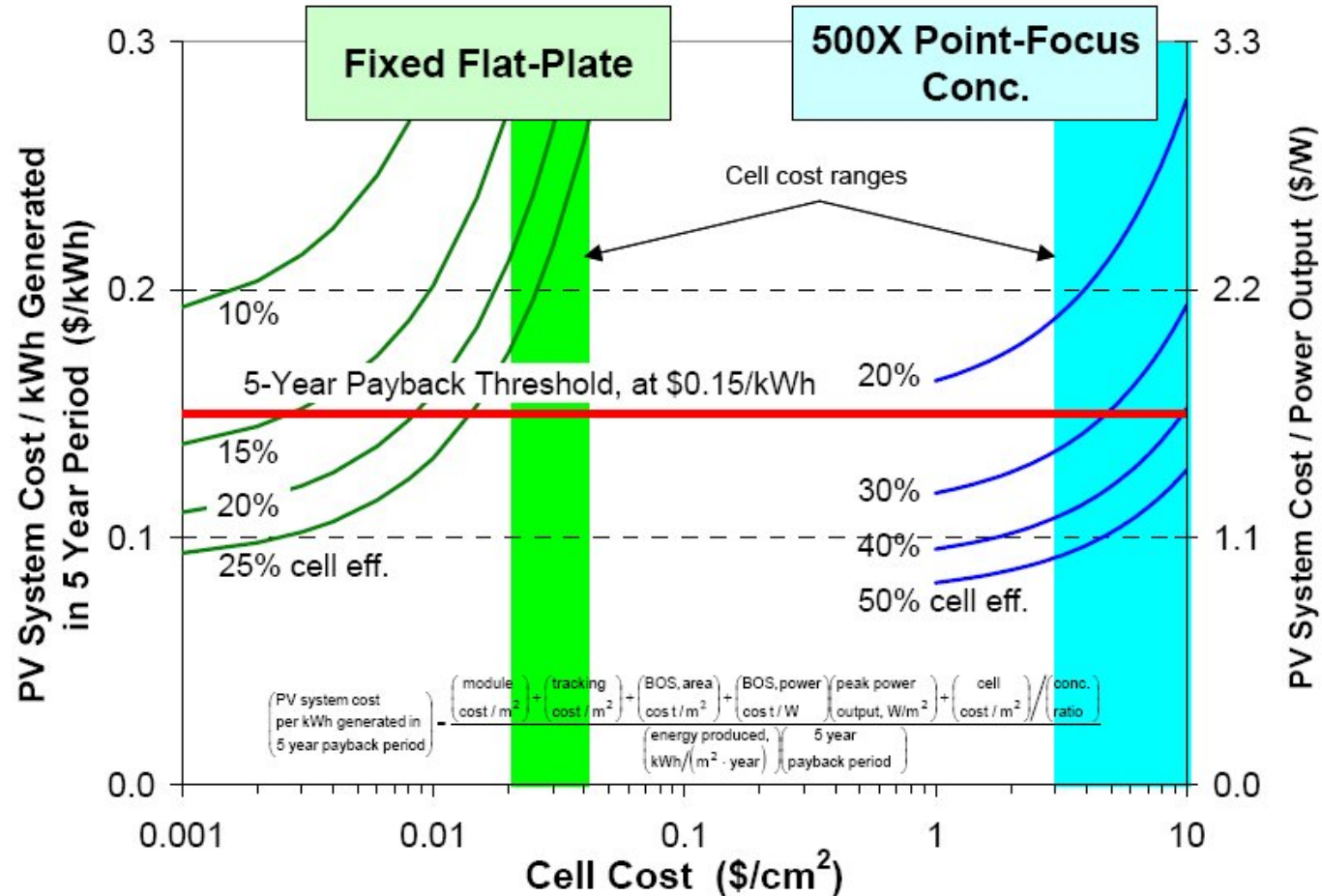
No proven best general solution → room for improvement

Significant component of system cost ($\sim 20\%$) → avoid overdesign!

Contents

- High-efficiency multijunction solar cells
- CPV system
- Commercial status and challenges

Is CPV cost competitive?

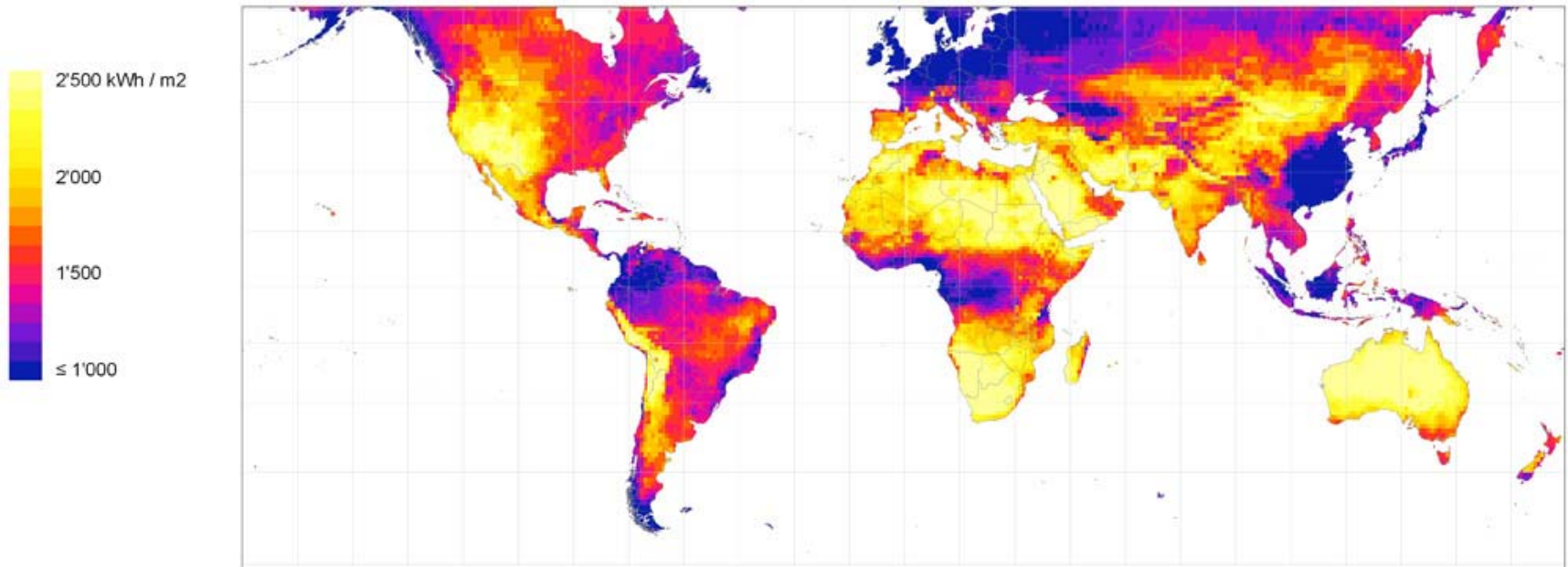


Cell cost ranges, module and BOS costs from: Swanson, Prog. Photovolt. Res. Appl. 8, 93-111 (2000).

Copyright Spectrolab

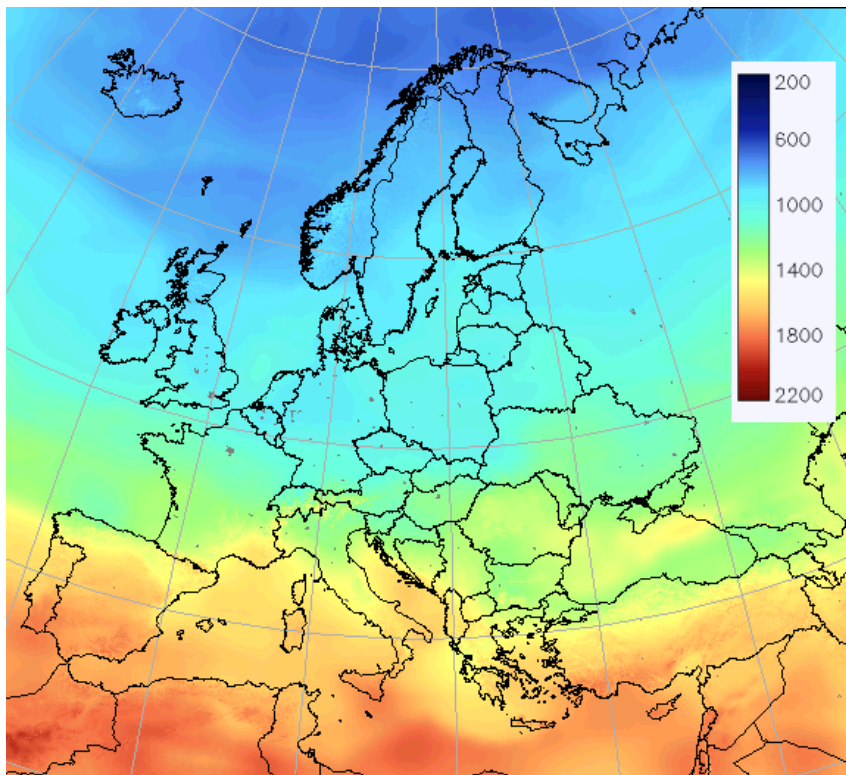
Is CPV cost competitive?

Yes!
but...

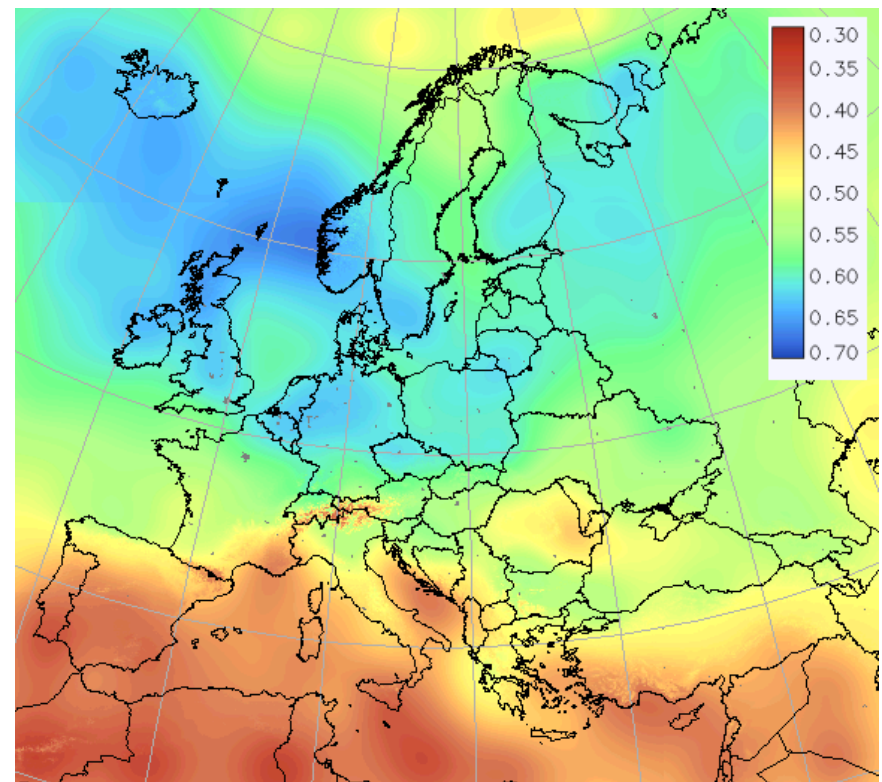


Is CPV cost competitive?

Yearly global irradiation
(kWh/m²)



Diffuse/Global irradiation light



Commercialization

- First commercial systems are appearing.



© by Concentrix

Commercialization

- First commercial systems are appearing.



© by Solar Systems

Challenges

In order to move from demonstrator/prototype phase to commercial application, CPV industry requires:

- Assembly automation (Microelectronics/LED like)
- System integration
- Relevant DNI data
- Standards: testing, power/energy rating, certification (IEC 62108)

aspire invent achieve

